# **DAMID 200**

Rectangular enamelled conductor of copper, heat resistant, class 200

#### **Product name:**

Damid 200

## **Specifications:**

IEC 60317-29

## **UL** approval:

Approved: Damid 200 UL-file no: E101843

**Class: 200** 

Temperature index ≥ 200°C

Heat shock: ≥ 220°C

#### **Conductor material:**

EN 1977 - ETP1 CW003 A EN 1977 - ETP CW004A

ASTM B49 - ETP C11000/C11040

## Insulation:

Basecoat: THEIC-modified polyester or polyesterimide

Overcoat: Polyamide-imide

#### **Properties:**

- High heat resistance
- Very good resistance to transformer oils
- Very good resistance to typical solvent
- Freon resistant
- Excellent resistance to mechanical stress

### Field of application:

- Electric motors
- Rotor coils
- Transformers
- Chokes

#### Dimension range:

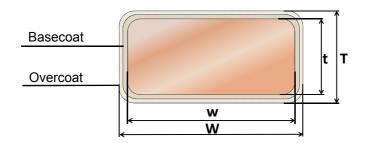
Damid 200 - Gr 2 1 - 100 mm<sup>2</sup>

## Standard packaging:

K355, K500, VM630

#### Shelf life:

6 years, under normal ambient conditions



T - t = Increase in thickness

W - w = Increase in width

Increase in dimension due to insulation = 0,12-0,17 mm

#### Conductor corner radius

conductor corner radius							
Nominal thickness of conductor (mm)		Corner radius	Talayanaa				
Over	Up to and including	(mm)	Tolerance				
-	1,00	0,5 nominal thickness	+/- 25%				
1,00	1,60	0,50	+/- 25%				
1,60	2,24	0,65	+/- 25%				
2,24	3,55	0,80	+/- 25%				
3,55	-	1,00	+/- 25%				

#### Conductor tolerances

Nominal width the condu	Tolerance		
Over	Up to and including	+/- (mm)	
-	3,15	0,030	
3,15	6,30	0,050	
6,30	12,50	0,070	
12,50	-	0.100	











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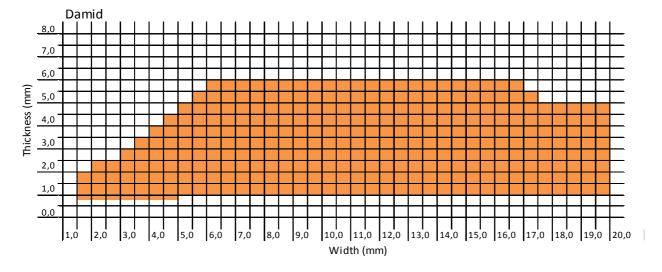
# Properties for DAMID 200

Main characteristics	Test method	Interval	Acceptance criteria	Test values for a Damid 200 sample (5,60 x 3,55 mm)
Thermal properties				
Heat shock	IEC 60851 - 6.3	All sizes	≥ 220°C, 6 x t	≥ 220°C, 6 x t
Temperature index	IEC 60172	1)	≥ 200°C <sup>2)</sup>	≥ 200°C <sup>2)</sup>
Electrical properties				
Conductor resistance	IEC 60851 - 5.3	3)	0,01724 Ωmm²/m	0,01724 Ωmm²/m
Conductivity	1/R	3)	> 58 m/(Ωmm²)	> 58 m/(Ωmm²)
Breakdown voltage	IEC 60851 - 5.4	All sizes	2,0 kV	> 5,0 kV
Mechanical properties				
Elongation	IEC 60851-3.3	1,00 ≤ t ≤ 2,50	≥ 30%	-
		t > 2,50	≥ 32%	40%
Springback angle	IEC 60851-3.4	All sizes	≤ 5°	4,1°
Flexibility				
- Bending edgewise	IEC 60851-3.5	width ≤ 10 mm	4 x width	3 x width
		width > 10 mm	5 x width	4 x width
- Bending flatwise		All sizes	4 x thickness	3 x thickness
Adherence -Cut and stretch	IEC 60851-3.5	All sizes	15% stretch, Loss of adhesion < 1 x width	30% stretch

<sup>1.</sup> Test conducted on round wire, 1,00 mm grade 2, according to IEC 60172  $\,$ 

Values above are for information only. All values noted are typical and can vary between lots and dimensions.

## Dimension range



The technical data included is up to date at the time of printing.

LWW reserves the right to make any amendments deemed necessary

Ed.A(3)









<sup>2.</sup> According to supplier certificate

<sup>3.</sup> Dependence of dimension is expressed by the unit